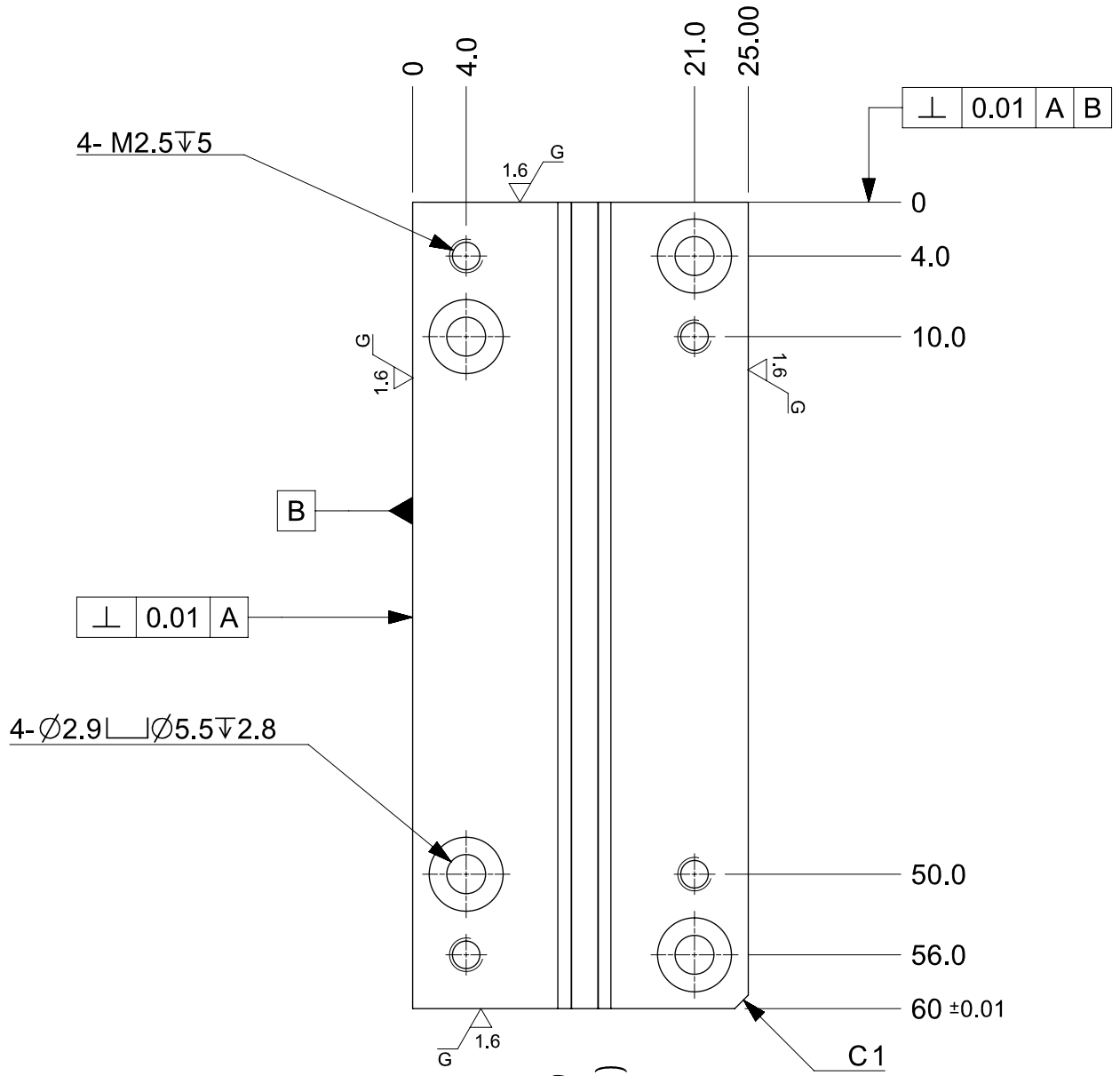
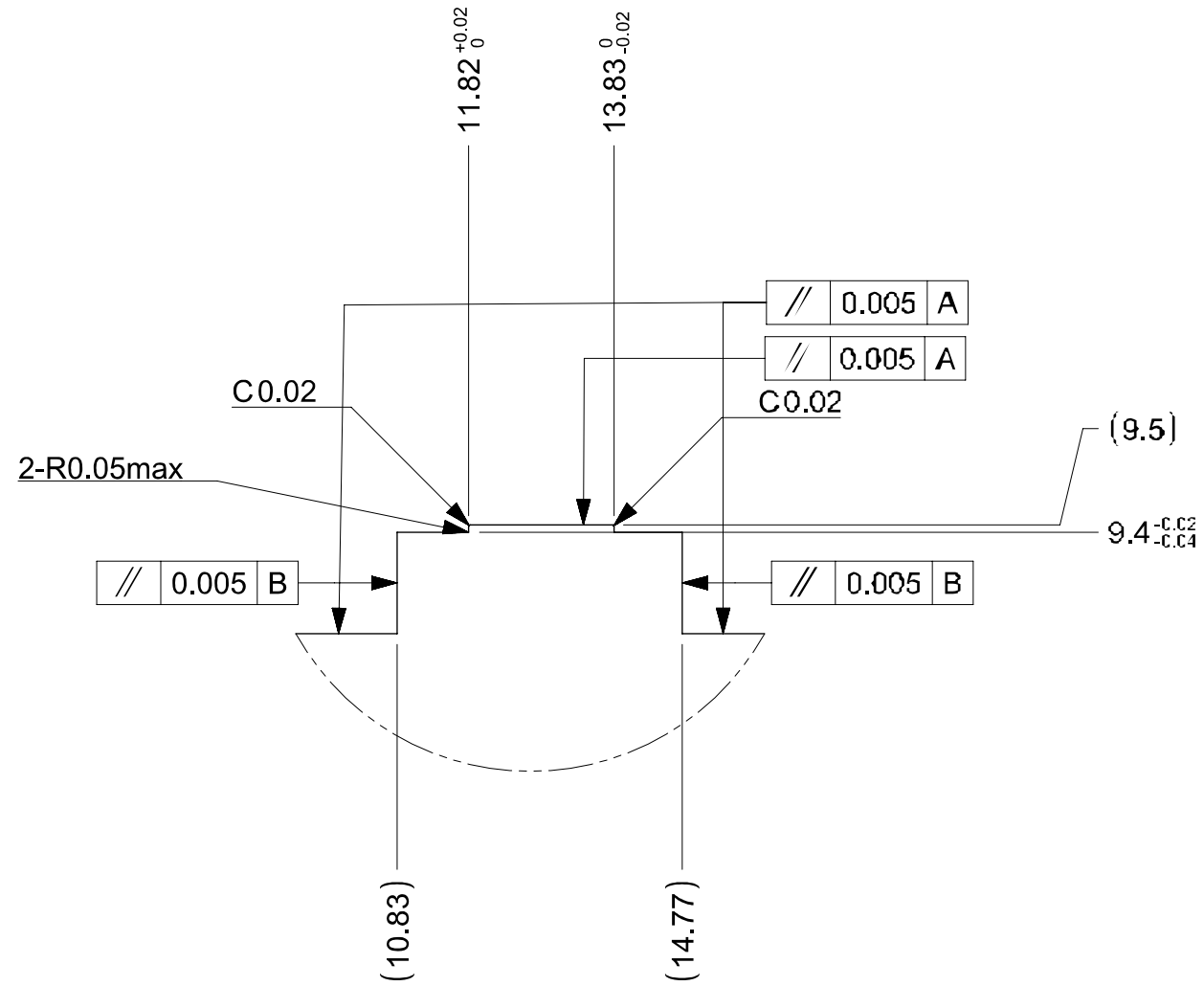
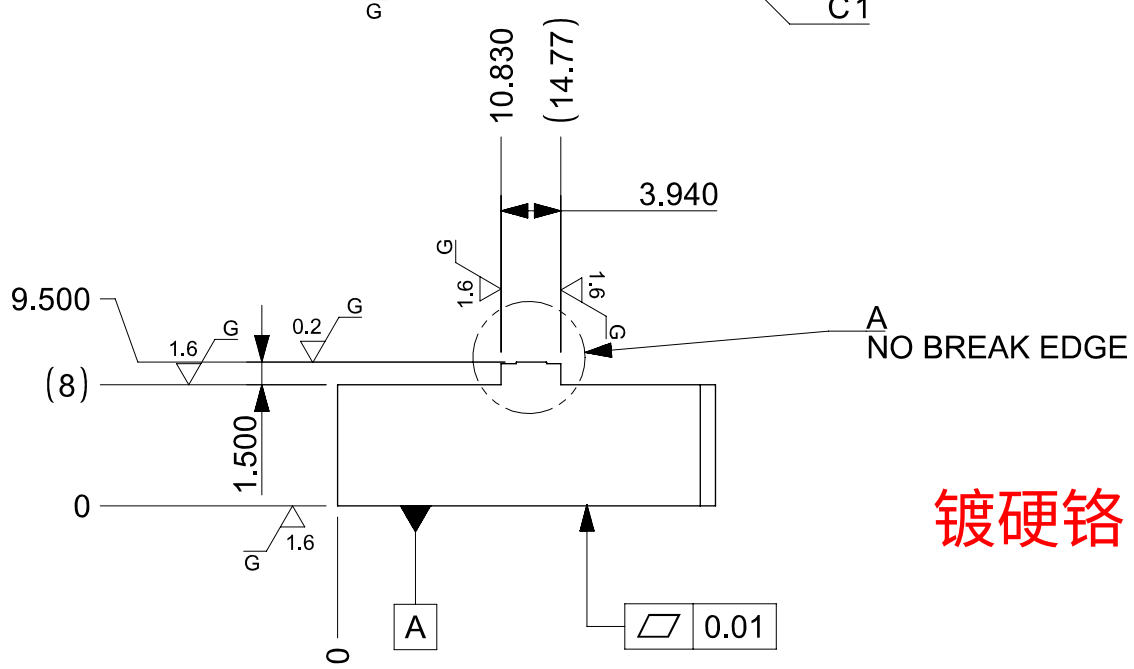
	铣	快丝	车	热处	磨	CNC	慢丝	火花	表处	
加工顺序										
加工人签字（工号）										

PO番号：PO-0940
IHP番号：IHP001
数量：1件
下单：11月22日
交期：12月3日





DETAIL A
SCALE 10:1
NO BREAK EDGE



镀硬铬

1.6 (1.6 G 0.2 G)

BREAK ALL SHARP EDGES 0.1mm UNLESS OTHERWISE SPECIFIED
ALL INSIDE CORNERS TO BE R0.2 MAX UNLESS OTHERWISE SPECIFIED

SURFACE FINISH

0.2	▽▽▽▽
1.6	▽▽▽
6.3	▽▽
25	▽
○	~

DIMENSION MARK

↧	DEPTH
⌴	C'BORE
∨	C'SINK

DIMENSION UNITS: mm	SCALE: 2:1	Material: SKD11	
GENERAL TOLERANCES (UNLESS SPECIFIED)		Heat treat: HRC 62	
		Finish: HARD CHROME	
ANGULAR TOL ± .5°		CURRENT REV DESC: EC DESCRIPTION	
4 PLACES	± --		
3 PLACES	± 0.005		
2 PLACES	± 0.05	EC NO: EC NO	
1 PLACE	± 0.1	DRWN: H.TAKAI	2022/11/10
0 PLACES	± 0.3	CHK'D: G.XINYAO	2022/11/10
		APPR: T.KAYAMA	2022/11/10
		ORIG DRWN BY: H.TAKAI	2022/11/10
TOOL NUMBER: --		THIRD ANGLE PROJECTION	DRAWING: A3-SIZE / SERIES: --

RAIL

TOOL DESIGN DRAWING

DOCUMENT NUMBER	DOC TYPE	DOC SUB-TYPE	REVISION
AMM38-A1-003	---	---	A

MATERIAL NUMBER | CUSTOMER: -- | SHEET NUMBER: 1 OF 1

DOCUMENT STATUS	P1	RELEASE DATE	

FORMAT: tb-tool-A3
REVISION: J1
DATE: 2021/05/01